

Date: Thursday, 10/04/2008 4:00:32 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 38533						
Estimate Number	: 10897						
P.O. Number	:			Part Number	: D2618		
This Issue	: 10/04/2008	S.O. No. :		Drawing Number	: D2618 REV B1		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /	Type	: MACHINED PARTS	Drawing Revision	: B1		
Previous Run	: 35628			Material	: N/A		
Written By				Due Date	: 30/04/2008		
Checked & Approved By	: <u>SD 08-4-10</u>			Qty:	200 Um: Each		
Comment	: Est Rev:F Re-format 05-11-22 JLM						

## Additional Product

Job Number:	
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Seq. #:	Machine Or Operation:	Description :
1.0	MDELRINR0750	
Comment: Qty.: 0.27090 f(s)/Unit Total : 54.18000 f(s) Delrin Round Bar .75" black (MDELRINR0500) Batch: <u>M106740</u> <u>DSI/MMF 08/01/22</u> <u>120 de M106740</u> <u>7 de M105060</u>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 

Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr <u>DSI/MMF 08/01/22</u>		
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3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
<u>DSI/MMF 08/04/08</u>		

4.0	QC8	SECOND CHECK 
<u>SD 08-04-22 120</u>		

5.0	PACKAGING 1	PACKAGING RESOURCE #1 
<u>Identify and Stock</u> <u>Location: ST 42 overstock CS 4/29 127</u>		

<u>Comment: PACKAGING RESOURCE #1</u> <u>Identify and Stock</u> <u>Location: ST 42 overstock CS 4/29 127</u>		
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 38533

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/04 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.04.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>38533</b>
<b>Description:</b> Bushing	<b>Part Number:</b>	<b>D2618</b>
<b>Inspection Dwg:</b> D2618 <b>Rev:</b> B1		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article Prototype

Measured by:	<i>MF/DH</i>	Audited by:	<i>MA</i>	Prototype Approval:	N/A
Date:	<i>08/04/22</i>	Date:	<i>08/04/22</i>	Date:	N/A

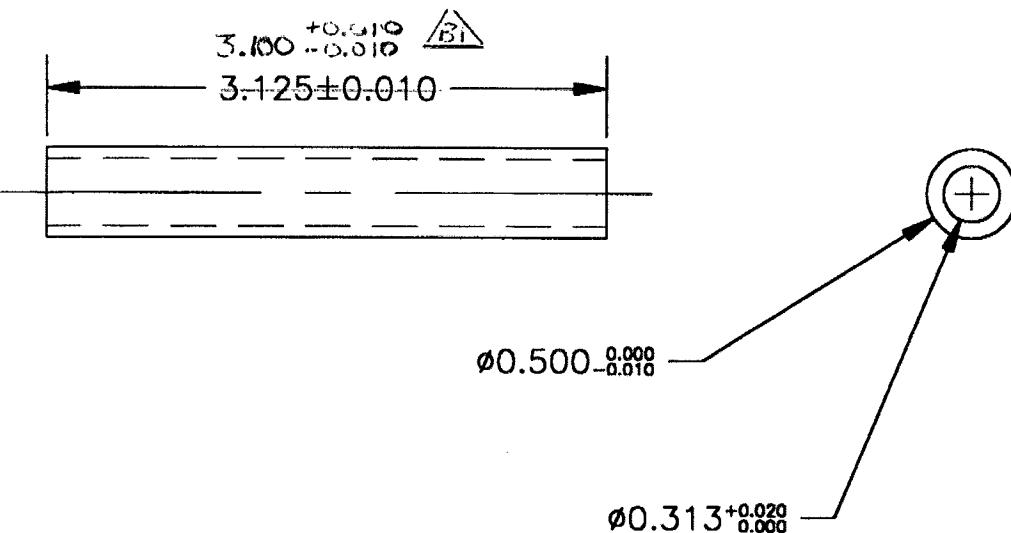
Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

**DART**

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B	SHEET 1 OF 1
DATE 96:10:30	TITLE BUSHING			SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375		
81	4P/H 04.06.03	CHANGE DIM FOR BETTER FIT		

**RELEASED**

91/05/13 DS



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